



ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

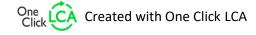
FIP 3+ Backing Ring

FIP - Aliaxis



EPD HUB, HUB-1242

Publishing date 22 March 2024, last updated on 18 May 2024, valid until 22 March 2029.









GENERAL INFORMATION

MANUFACTURER

Manufacturer	FIP - Aliaxis
Address	Località Pian di Parata, 16015 Casella, Genova Italy
Contact details	info.fip@aliaxis.com
Website	www.aliaxis.it

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Lemonnier Elisa
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal certification ☑ External verification
EPD verifier	Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	FIP 3+ Backing Ring
Additional labels	-
Product reference	The innovative 3+ Backing Rings combine unique lightness with an exceptional mechanical resistance thanks to its optimized design. Pins inside holes and guided tightening sequence make installation simple, safe and reliable. Range from d20 up to d315 according to DIN Standard.
Place of production	Belforte all Isauro (Italy)
Period for data	01/01/2023 - 31/12/2023
Averaging in EPD	No averaging

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO2e)	3.39E+00
GWP-total, A1-A3 (kgCO2e)	3.29E+00
Secondary material, inputs (%)	35.4
Secondary material, outputs (%)	76.8
Total energy use, A1-A3 (kWh)	15.3
Total water use, A1-A3 (m3e)	3.78E-02





PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Aliaxis is a global leader in advanced plastic piping systems for industrial, building, infrastructure and agriculture applications. For each of these segments, we offer a comprehensive range of high quality products and solutions that meet our customers' most demanding needs across the globe.

Aliaxis, with a global workforce of about 15,500 employees, is active through leading local brands and operates in over 45 countries, combining local solutions with global innovation and operational excellence. The company is privately owned, with its global headquarters in Brussels, Belgium.

Aliaxis supplies installers and technicians worldwide with products and solutions to get projects up and running in an easy and reliable way. We aim to add value for the endusers: people in their homes, farmers, industries, and governments. Whatever the challenges in terms of size, volume or height, whatever the constraints in industrial, infrastructure projects or with irrigation requirements on agricultural land, we always strive to offer the appropriate products and solutions.

FIP is a manufacturer of valves, pipes and fittings in thermoplastic materials such as PVC-U, PE, PP-H, C-PVC, PVDF, supplying all over the world components to be used in pressure piping fluids transportation.

PRODUCT DESCRIPTION

As one of the leading suppliers of plastic systems, Aliaxis prioritizes product development and innovation.

This new backing ring is made of an internal layer of iron core, to provide strength, and a PP-GR (Polypropylene-Glass reinforced) coating for chemical and corrosion resistance.

The internal layer of metal has been redesigned to obtain a triangular cross section: a thicker layer of metal is now present where the backing ring is more stressed, mainly around the bolt holes and in the inner diameter. In addition, this triangular shape of the internal metal layer and the PP-GR coating guarantees greater lightness and ease of handling of the flange connection, making installation simpler especially for big diameters.

For the end users, other product's added values according to this design are linked to innovative features to help with the installation: holes are numbered to help customers with the correct sequence for bolt tightening and inside the holes pins have been added for a correct bolt positioning and to facilitate the mounting even in vertical position.

Further information can be found at www.aliaxis.it.





PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin				
Metals	86.4	Rest of the world				
Minerals	4.1	Europe				
Fossil materials	9.5	Europe				
Bio-based materials	0	-				

Declared unit	1 kg
Mass per declared unit	1 kg
Functional unit	-
Reference service life	-

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.0044

SUBSTANCES, REACH - VERY HIGH CONCERN

FUNCTIONAL UNIT AND SERVICE LIFE

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).





PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Pro	oduct sta	age		mbly	Use stage End of life stage									S	Beyond the system boundaries			
A1	A2	А3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D		
x	x	x	х	х	MND	MND	MND	MND	MND	MND	MND	х	х	х	х	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Nodular cast iron cores are coated by injection molding with PP-GF in Engel brand vertical and horizontal molding machines.

The coated flanges are then packed in standard cardboard boxes. The carton boxes are shipped on wooden pallets.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The transportation distance from manufacturing site to the building site corresponds to an average transport distance based on FIP sales. The transportation method used is lorry. The packaging waste are taken into account in the installation section (A5).

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

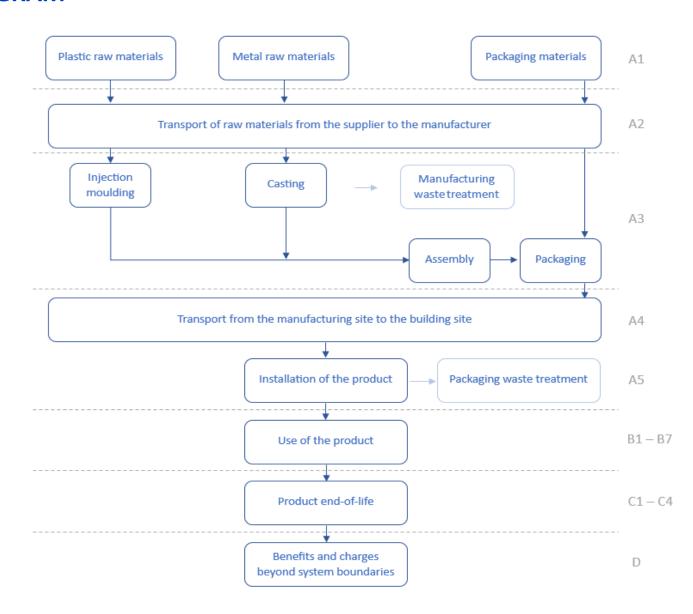
The end-of-life product materials are transported by lorry to several facilities: a recycling facility 800 km from the demolition site, an incineration facility 150 km away and a landfill facility 50 km away (C2). The cast iron is collected from the demolition site: 85% is recycled and 15% is landfilled. The PP-GR is collected from the demolition site: 36.8% is sent for incineration, 18.3% is recycled and 44.9% is landfilled (C3 - C4).

The benefits and loads of cast iron and PP-GR recycling are considered in module D. The energy and heat produced by the incineration of PP-GR and of waste packaging materials are also taken into account in module D.





FLOW DIAGRAM



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LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	No allocation
Ancillary materials	No allocation
Manufacturing energy and waste	Allocation according to weight or volume

AVERAGES AND VARIABILITY

Type of average	No average
Averaging method	Not applicable

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.





ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
GWP – total ¹⁾	kg CO₂e	1,72E+00	1,32E-01	1,44E+00	3,29E+00	1,65E-01	1,07E-01	MND	MNR	5,87E-02	1,28E-01	8,40E-03	1,59E-01						
GWP – fossil	kg CO₂e	1,72E+00	1,32E-01	1,54E+00	3,39E+00	1,65E-01	1,77E-03	MND	MNR	5,87E-02	1,28E-01	8,40E-03	-4,76E-01						
GWP – biogenic	kg CO₂e	0,00E+00	0,00E+00	-1,05E-01	-1,05E-01	0,00E+00	1,05E-01	MND	MNR	0,00E+00	0,00E+00	0,00E+00	6,34E-01						
GWP – LULUC	kg CO₂e	9,13E-04	4,86E-05	4,19E-04	1,38E-03	6,09E-05	8,75E-07	MND	MNR	2,16E-05	4,42E-07	1,32E-06	1,17E-03						
Ozone depletion pot.	kg CFC ₋₁₁ e	8,46E-08	3,03E-08	2,11E-07	3,26E-07	3,80E-08	3,60E-10	MND	MNR	1,35E-08	1,06E-10	4,73E-10	-1,39E-08						
Acidification potential	mol H†e	7,01E-03	5,58E-04	7,21E-03	1,48E-02	6,99E-04	1,12E-05	MND	MNR	2,48E-04	1,68E-05	1,20E-05	-2,17E-03						
EP-freshwater ²⁾	kg Pe	8,22E-05	1,08E-06	4,28E-05	1,26E-04	1,35E-06	2,05E-08	MND	MNR	4,80E-07	1,53E-08	1,78E-08	-2,25E-06						
EP-marine	kg Ne	1,43E-03	1,66E-04	1,19E-03	2,79E-03	2,08E-04	1,04E-05	MND	MNR	7,38E-05	7,91E-06	5,42E-06	1,15E-04						
EP-terrestrial	mol Ne	1,65E-02	1,83E-03	1,34E-02	3,17E-02	2,29E-03	4,28E-05	MND	MNR	8,14E-04	8,57E-05	4,51E-05	-5,05E-03						
POCP ("smog") ³⁾	kg NMVOCe	7,63E-03	5,86E-04	3,71E-03	1,19E-02	7,34E-04	1,44E-05	MND	MNR	2,61E-04	2,07E-05	1,47E-05	-2,89E-03						
ADP-minerals & metals ⁴⁾	kg Sbe	1,78E-05	3,09E-07	3,54E-06	2,16E-05	3,87E-07	4,71E-09	MND	MNR	1,38E-07	4,46E-09	3,79E-09	1,23E-06						
ADP-fossil resources	MJ	2,56E+01	1,98E+00	2,32E+01	5,08E+01	2,48E+00	2,61E-02	MND	MNR	8,81E-01	1,23E-02	3,38E-02	-9,48E+00						
Water use ⁵⁾	m³e depr.	4,21E-01	8,86E-03	8,85E-01	1,32E+00	1,11E-02	1,52E-03	MND	MNR	3,94E-03	4,34E-03	1,49E-04	4,32E-01						

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.





ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

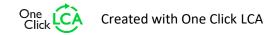
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Particulate matter	Incidence	1,42E-07	1,52E-08	3,22E-08	1,90E-07	1,90E-08	2,12E-10	MND	MNR	6,76E-09	8,64E-11	2,41E-10	-4,50E-08						
Ionizing radiation ⁶⁾	kBq U235e	1,55E-01	9,43E-03	2,03E-01	3,68E-01	1,18E-02	1,20E-04	MND	MNR	4,20E-03	2,46E-05	1,57E-04	-1,73E-01						
Ecotoxicity (freshwater)	CTUe	4,16E+01	1,78E+00	1,59E+01	5,93E+01	2,23E+00	4,67E-02	MND	MNR	7,92E-01	3,16E-02	2,77E-02	-4,39E+00						
Human toxicity, cancer	CTUh	2,25E-08	4,38E-11	5,76E-10	2,31E-08	5,48E-11	1,64E-12	MND	MNR	1,95E-11	4,70E-12	7,96E-13	-1,55E-09						
Human tox. non-cancer	CTUh	3,02E-07	1,76E-09	1,41E-08	3,18E-07	2,21E-09	8,11E-11	MND	MNR	7,84E-10	1,74E-10	1,72E-11	-1,62E-07						
SQP ⁷⁾	-	4,04E+00	2,28E+00	1,06E+01	1,69E+01	2,86E+00	3,50E-02	MND	MNR	1,02E+00	3,89E-03	7,63E-02	-1,68E+00						

⁶⁾ EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Renew. PER as energy ⁸⁾	MJ	1,16E+00	2,23E-02	6,30E+00	7,48E+00	2,80E-02	4,37E-04	MND	MNR	9,93E-03	2,83E-04	4,39E-04	-2,28E-01						
Renew. PER as material	MJ	0,00E+00	0,00E+00	9,16E-01	9,16E-01	0,00E+00	-9,16E-01	MND	MNR	0,00E+00	0,00E+00	0,00E+00	5,69E+00						
Total use of renew. PER	MJ	1,16E+00	2,23E-02	7,21E+00	8,40E+00	2,80E-02	-9,16E-01	MND	MNR	9,93E-03	2,83E-04	4,39E-04	5,46E+00						
Non-re. PER as energy	MJ	2,23E+01	1,98E+00	2,31E+01	4,74E+01	2,48E+00	2,61E-02	MND	MNR	8,81E-01	1,23E-02	3,38E-02	-8,66E+00						
Non-re. PER as material	MJ	3,28E+00	0,00E+00	4,20E-02	3,32E+00	0,00E+00	-4,20E-02	MND	MNR	0,00E+00	-1,81E+00	-1,47E+00	1,41E+00						
Total use of non-re. PER	MJ	2,56E+01	1,98E+00	2,32E+01	5,08E+01	2,48E+00	-1,60E-02	MND	MNR	8,81E-01	-1,79E+00	-1,44E+00	-7,25E+00						
Secondary materials	kg	3,54E-01	5,50E-04	2,96E-02	3,84E-01	6,89E-04	1,34E-05	MND	MNR	2,45E-04	2,09E-05	9,30E-06	3,54E-01						
Renew. secondary fuels	MJ	9,03E-05	5,55E-06	2,19E-02	2,20E-02	6,95E-06	1,62E-07	MND	MNR	2,47E-06	8,99E-08	3,09E-07	-7,84E-03						
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m³	1,12E-02	2,57E-04	2,64E-02	3,78E-02	3,21E-04	8,76E-06	MND	MNR	1,14E-04	8,27E-06	3,66E-05	-1,60E-02						

⁸⁾ PER = Primary energy resources.







END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Hazardous waste	kg	3,05E-01	2,63E-03	1,18E-01	4,26E-01	3,29E-03	2,17E-05	MND	MNR	1,17E-03	0,00E+00	0,00E+00	3,35E-02						
Non-hazardous waste	kg	3,33E+00	4,31E-02	1,90E+00	5,27E+00	5,41E-02	4,67E-02	MND	MNR	1,92E-02	5,00E-02	1,91E-01	-1,12E+00						
Radioactive waste	kg	5,37E-05	1,32E-05	6,62E-05	1,33E-04	1,66E-05	1,10E-07	MND	MNR	5,89E-06	0,00E+00	0,00E+00	-4,91E-05						

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	0,00E+00	0,00E+00	1,00E-01	1,00E-01	0,00E+00	7,22E-02	MND	MNR	0,00E+00	1,52E+00	0,00E+00	0,00E+00						
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,27E+00	MND	MNR	0,00E+00	6,15E-01	0,00E+00	0,00E+00						

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Global Warming Pot.	kg CO₂e	1,64E+00	1,31E-01	1,52E+00	3,29E+00	1,64E-01	8,46E-03	MND	MNR	5,81E-02	1,28E-01	6,96E-03	-4,33E-01						
Ozone depletion Pot.	kg CFC ₋₁₁ e	8,49E-08	2,40E-08	1,83E-07	2,92E-07	3,01E-08	2,88E-10	MND	MNR	1,07E-08	9,27E-11	3,74E-10	-2,11E-08						
Acidification	kg SO₂e	5,68E-03	4,34E-04	5,98E-03	1,21E-02	5,43E-04	8,48E-06	MND	MNR	1,93E-04	1,18E-05	9,08E-06	-1,76E-03						
Eutrophication	kg PO ₄ ³e	2,95E-03	9,88E-05	2,86E-03	5,91E-03	1,24E-04	7,68E-05	MND	MNR	4,39E-05	1,03E-05	2,89E-04	-4,55E-04						
POCP ("smog")	kg C ₂ H ₄ e	8,06E-04	1,69E-05	2,94E-04	1,12E-03	2,12E-05	1,76E-06	MND	MNR	7,53E-06	2,10E-07	1,35E-06	-4,22E-04						
ADP-elements	kg Sbe	4,57E-06	2,99E-07	3,46E-06	8,33E-06	3,75E-07	4,43E-09	MND	MNR	1,33E-07	3,80E-09	3,69E-09	1,20E-06						
ADP-fossil	MJ	2,56E+01	1,98E+00	2,32E+01	5,07E+01	2,48E+00	2,61E-02	MND	MNR	8,81E-01	1,23E-02	3,38E-02	-9,47E+00						





ENVIRONMENTAL IMPACTS – FRENCH NATIONAL COMPLEMENTS

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
ADP-elements	kg Sbe	4,57E-06	2,99E-07	3,46E-06	8,33E-06	3,75E-07	4,43E-09	MND	MNR	1,33E-07	3,80E-09	3,69E-09	1,20E-06						
Hazardous waste disposed	kg	3,05E-01	2,63E-03	1,18E-01	4,26E-01	3,29E-03	2,17E-05	MND	MNR	1,17E-03	0,00E+00	0,00E+00	3,35E-02						
Non-haz. waste disposed	kg	3,33E+00	4,31E-02	1,90E+00	5,27E+00	5,41E-02	4,67E-02	MND	MNR	1,92E-02	5,00E-02	1,91E-01	-1,12E+00						
Air pollution	m³	6,78E+02	2,37E+01	2,39E+02	9,41E+02	2,96E+01	3,74E-01	MND	MNR	1,05E+01	6,70E-01	3,16E-01	-3,09E+02						
Water pollution	m³	1,28E+01	1,39E-01	9,58E+00	2,25E+01	1,75E-01	6,12E-02	MND	MNR	6,20E-02	9,14E-02	3,36E-01	-7,16E-01						





VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

22.03.2024

